

Product Specification Sheet		
<b>Product</b>	IQF Honey dew melon balls	
<b>Description</b>	Free flowing balls of sizes 20±2 mm. The balls are made from of semi ripe fruit, spherically scooped. Since the slices are oblong not all balls will be completely uniform in shape/size. However about 75% -85% of balls are spherical in shape and 15%-25% will be of half shape due to the geometry of the fruits.	
<b>Origin</b>	India	
<b>Finish products</b>	100% Honey dew melon	
<b>Ingredients</b>	Not from GMO  No exogenous foreign bodies of any kind. It does not contain any ingredients added during processing which could be considered as allergen {According to CODEX STA1- 1985- (Rev1-1991)}	
Parameter		Specifications
<b>1</b>	<b>Organoleptic Characteristics</b>	
1.1	Color	Light Green
1.2	Taste/Smell	Typical of Semi ripen Honey dew Melon
1.3	Appearance	Firm before thawing & Soft after thawing and without ice sediments
<b>2</b>	<b>Physical and Chemical Characteristics</b>	
2.1	TSS	6° - 10.5° (+/- 1°) Brix
2.2	Acidity (calculated as citric acid monohydrates)	0.04-0.2%
2.3	pH	5 to 6.5
2.4	Peels / SeedFragments	1 piece / 1 kg
2.5	Rotten/Moldy Fruits	Nil
2.6	Other Foreign Bodies	Nil
2.7	Undersize <18mm	5%
2.8	Oversize >22 mm	5%
2.9	Damaged Balls	3%

## FRIZWELL AGRO FOODS

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3	Microbiological Characteristics	
3.1	Standard Plate Count (cfu/g)	Max 40,000
3.2	Yeast & Mould Count (cfu/g)	Max 100
3.3	Total Coliform (cfu/g)	Absent
3.4	E. Coli (cfu/g)	Absent
3.5	Salmonella (/25 g)	Absent
3.6	Listeria monocytogenes (/25 g)	Absent

**Chemical preservatives and Additives:** Product is manufacture from Honey dew melon and does not contain any added preservatives, colors, flavors or other adulterants.

**Pesticide Residue:** Product conform to the WHO recommendation and EC directives regarding pesticide residues.

**Packaging:** Available in 10 kg bulk pack in blue color LDPE bag in 5 ply corrugated cartons.

**Labeling:** Every pack is labelled in accordance with current international legislation

Name of product; Net weight; Gross Weight; Lot No.; Batch Code; Production date; Best Before date; Country of origin; Storage instructions

**Others:** GMP, HACCP, Food Safety and other quality management systems are applied throughout manufacturing and storage. Products are subjected to metal detection/online magnet prior to packing

**Storage:** Frozen product should always be stored at or below -18<sup>0</sup> C

**Best Before:** Twenty four months from the date of manufacturing when stored at or below -18<sup>0</sup> C