

Product Specification Sheet		
<b>Product</b>	Aseptic Red Papaya Puree Concentrate	
<b>Description</b>	Aseptic Red Papaya Concentrate is extracted from sound mature and selected ripened Red Papaya fruits. The process involves selection of ripe Red Papaya, washing with disinfectant, slicing, final inspection, pulping, decantation, concentration and passing through foreign matter control such as magnetic trap, Strainer, Metal detector devices, thermal processing in PLC Aseptic Sterilization and packed in Aseptic bags in MS drums with polyliner inside. The product is manufactured under stringent hygiene conditions throughout the process line and continuous monitoring by QA to comply with quality and Food safety standards	
<b>Origin</b>	India	
<b>Finish products Ingredients</b>	100% Red Papaya Not from GMO No exogenous foreign bodies of any kind. It does not contain any ingredients added during processing which could be considered as allergen {According to CODEX STA1- 1985- (Rev1-1991)}	
Parameter		Specifications
<b>1</b>	<b>Organoleptic Characteristics</b>	
1.1	Color	Red to Deep Red
1.2	Flavor	Typical of ripe Red Papaya without any off flavor
1.3	Taste	Characteristics of ripe Red Papaya Fruit
1.4	Appearance	Homogenous & free of any foreign matter
<b>2</b>	<b>Physical and Chemical Characteristics</b>	
2.1	Brix at 20°C	Minimum 25
2.2	Acidity (% as CA)	0.60 – 1.40 %
2.3	pH	Max 4.40
2.4	Consistency 20 ± 2°C	2.0 - 7.0 cm/30 sec
2.5	Brown specks	NMT 10 per 10 g
2.6	Black specks	Nil per 10 g

## FRIZWELL AGRO FOODS

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3	Microbiological Characteristics	
3.1	Standard Plate Count (cfu/g)	<10
3.2	Yeast & Mould Count (cfu/g)	<10
3.3	Total Coliform (cfu/g)	Absent
3.4	E. Coli (cfu/g)	Absent
3.5	Salmonella (/25 g)	Absent
3.6	Listeria monocytogenes (/25 g)	Absent

**Chemical preservatives and Additives:** Product is manufacture from Red Papaya and does not contain any added preservatives, colors, flavors or other adulterants

**Pesticide Residue:** Product conform to the WHO recommendation and EC directives regarding pesticide residues

**Packaging:** Available in 228 kg.

**Labelling:** Every pack is labelled in accordance with current international legislations

**Others:** GMP, HACCP, Food Safety and other quality management systems are applied throughout manufacturing and storage. Products are subjected to metal detection/online magnet prior to packing

**Storage:** Product should be stored at ambient temperature and not below 4 deg C. Avoid exposure to higher temperature and sunlight.

**Best Before:** Twenty four months from the date of manufacture when stored unopened at recommended storage condition