

Product Specification Sheet		
<b>Product</b>	IQF Sweetcorn on cob	
<b>Description</b>	Sweet Corn is graded & sorted, manually de-husked, both ends cut, washwith treated water, blanched, freezing through IQF freezer, packed in 5 ply corrugated box inside LDPE blue bag.	
<b>Origin</b>	India	
<b>Finish products</b>	100% Sweet corn	
<b>Ingredients</b>	Not from GMO  No exogenous foreign bodies of any kind. It does not contain any ingredients added during processing which could be considered as allergen {According to CODEX STA1- 1985- (Rev1-1991)}	
Parameter		Specifications
<b>1</b>	<b>Organoleptic Characteristics</b>	
1.1	Physical appearance	Hard in frozen
1.2	Color	Pale/Golden yellow(Acceptable range)
1.3	Taste / Smell	Characteristic taste / flavours of Sweet Corn
<b>2</b>	<b>Physical and Chemical Characteristics</b>	
2.1	Product size	125 - 155 mm
2.2	Weight	Approx. 250 -280 g
2.3	Immature	5 %
2.4	TSS	11±1 Brix @20° C
2.5	EVM	Less than 0.5%
2.6	Shape	Cylindrical
2.7	Discolored	Max 3 black spot on or cut partition of individual cob.
2.8	Under/Over length	5%
2.9	Mechanical damage	1%
2.10	Clumps formation	Nil
2.11	Enzyme Activities	Negative

## FRIZWELL AGRO FOODS

#Spl.14, Ground Floor, 5th Main road, Jigani Industrial Area, 2nd Phase, Anekal Taluk, Bengaluru – 560105

GSTN: 29AAHFF5377JIZV, info@frizwell.com, www.frizwell.com

<b>3</b>	<b>Microbiological Characteristics</b>	
3.1	Standard Plate Count (cfu/g)	Max 40,000
3.2	Yeast & Mould Count (cfu/g)	Max 100
3.3	Total Coliform (cfu/g)	Absent
3.4	E. Coli (cfu/g)	Absent
3.5	Salmonella (/25 g)	Absent
3.6	Listeria monocytogenes (/25 g)	Absent

**Chemical preservatives and Additives:** Product is manufacture from Sweet corn and does not contain any added preservatives, colors, flavors or other adulterants.

**Pesticide Residue:** Product conform to the WHO recommendation and EC directives regarding pesticide residues.

**Packaging:** Available in 30 kg pp bags or 10 kg bulk pack in blue color LDPE bag in 5 ply corrugated cartons.

**Labeling:** Every pack is labelled in accordance with current international legislation

Name of product; Net weight; Gross Weight; Lot No.; Batch Code; Production date; Best Before date; Country of origin; Storage instructions

**Others:** GMP, HACCP, Food Safety and other quality management systems are applied throughout manufacturing and storage. Products are subjected to metal detection/online magnet prior to packing

**Storage:** Frozen product should always be stored at or below -18° C

**Best Before:** Twenty four months from the date of manufacturing when stored at or below -18° C

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